

Assembly instructions for function ON/OFF

Only for brakes with air gap $\geq 0.4\text{mm}$

Adjusting note:

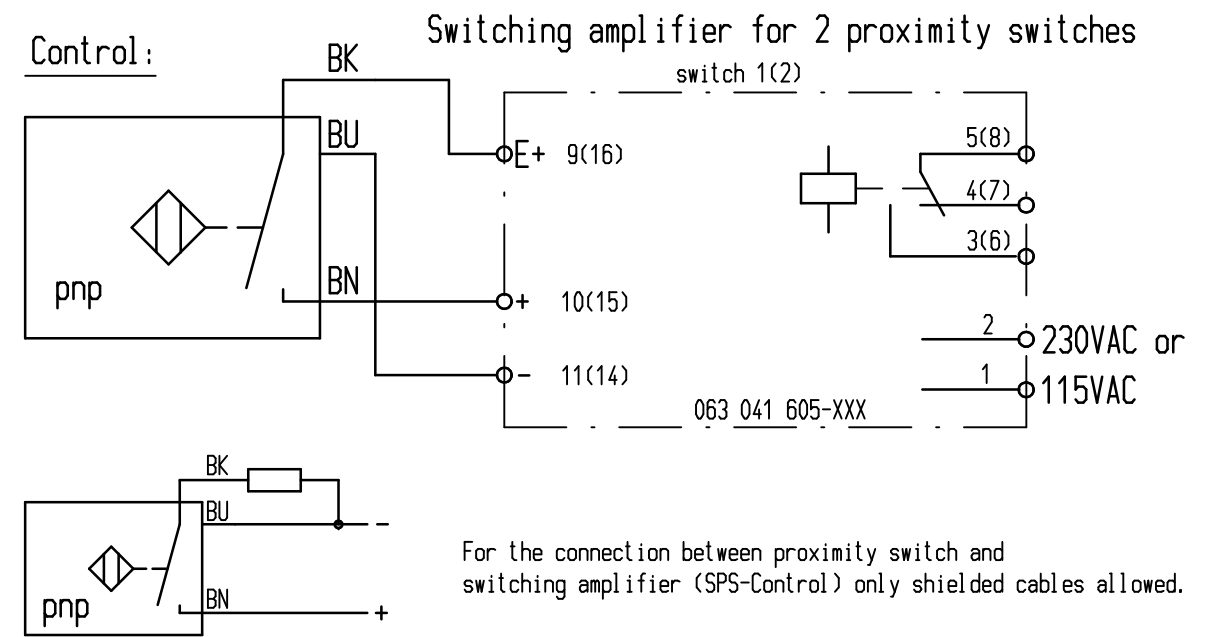
Adjustment of the operating distance takes place with the brake dismantled without helical compression springs. Spacers with $s=0.3\text{mm}$ must be placed between the coil body and the armature plate.

Adjustment takes place by turning the adjusting screw A. The switching off point of the proximity switch is adjusted, so that the switching hysteresis is within the range of the air gap of $0,3\text{mm}$.

The adjusting screw A must be turned in the direction of the proximity switch until the same switches on. The adjusting screw must subsequently be turned away from the proximity switch until it switches off.

Only this switching off point is adjusted.

The adjusting screw A must subsequently be locked with nut B.



Maße ohne Toleranzangabe: ISO 2768-mK		 Oberflächen DIN ISO 1302		Maßstab 2:1	Gewicht
Datum		Name		Assembly instructions Proximity switch-Grp. Bi 1 U-M12 - ON/OFF	
Bearb.	06.09.2001	Thonen			
Gepr.	07.09.2001	Gaertner			
Norm					
CAD: C: A01153000_956_THD_SZN		A3		a01 153 000-956	
				Blatt 01	
Zust.	Änderung	Datum	Name	Urspr.	Ers. f.:
				Ers. d.:	01 Bl.