

Assembly instructions for function ON/OFF

Adjusting note:

Adjustment of the operating distance takes place with the brake dismantled without helical compression springs. Spacers with $s=0.2\text{mm}$ must be placed between the coil body and the armature plate.

Adjustment takes place by turning the adjusting screw A. The switching off point of the microswitch is adjusted, so that the switching hysteresis is within the range of the air gap of $0,2\text{mm}$.

The adjusting screw A must be turned in the direction of the microswitch until the same switches on. The adjusting screw must subsequently be turned away from the microswitch until it switches off.

Only this switching off point is adjusted.

The adjusting screw A must subsequently be locked with nut B.

Assembly instructions for brake function max.air gap

Adjustment note:

Adjustment of the operating distance takes place with the brake dismantled without helical compression springs. Spacers with the thickness of the maximum air gap $+0,1\text{mm}$ must be placed between the coil body and armature plate.

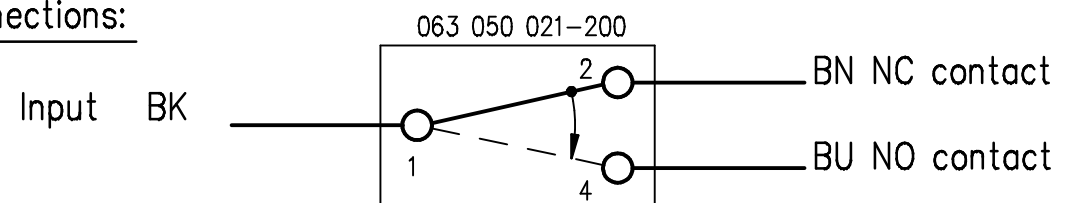
Adjustment takes place by turning the adjusting screw A. The switching off point of the microswitch is adjusted, so that the switching hysteresis is within the range of the maximum air gap.



The adjusting screw A must be turned in the direction of the microswitch until the same switches on. The adjusting screw must subsequently be turned away from the microswitch until it switches off.

Only this switching off point is adjusted.

The adjusting screw A must subsequently be locked with nut B.

Connections:



Maße ohne Toleranzangabe: ISO 2768-mK		 Oberflächen DIN ISO 1302		Maßstab 1:1	Gewicht
Datum		Name		Assembly instructions Microswitch-Grp. Brake function ON/OFF + max.air gap	
Bearb.	06.09.2001	Thonen			
Gepr.	06.09.2001	Gaertner			
Norm					
CAD: C: A01138600_956_THD.SZN		A3		a01 138 600-956	
				Blatt 01	
Zust.	Änderung	Datum	Name	Urspr.	Ers. f.:
				Ers. d.:	01 Bl.